



HOLEX Pro Tap machine tap HSS-E, TiN, UNF: 9/16-18



Order data

Order number	138050 9/16-18
GTIN	4062406374952
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNF uniform fine threads ASME – B1.1.

Thread type: UNF

Tool material: HSS E

Standard: DIN 374

Threads per inch: 18

Thread Ø: 14.29 mm

Overall length L: 100 mm

Shank Ø D_s: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 12.9 mm

Technical description

Shank Ø D _s	11 mm
Thread Ø	14.29 mm
Number of clamping slots	3
Number of cutting edges Z	3
Shank square □	9 mm
Tapping hole Ø	12.9 mm

Standard	DIN 374
Thread type	UNF
Thread size	9/16-18 UNF
Thread pitch	1.411 mm
Threads per inch	18
Overall length L	100 mm
Tool material	HSS E
Thread depth	35.72 mm
Coating	TiN
Flank angle	60°
Tolerance class	2B
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm ²	suitable	24 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P

Steel < 900 N/mm ²	suitable	15 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		